

# WINONA FOODS LIGHTING & GEAR

## New Facility for Cheese Manufacturer

### WINONA FOODS - NEW PRODUCTION FACILITY

Winona Foods, a leading manufacturer in cheese making, moved into a new 180,000 square foot redistribution and cheese converting facility in Howard, Wisconsin. Werner Electric's Lighting Design Team created a complete lighting layout with design of interior, exterior, and emergency egress lighting for the new facility. Werner Electric's designs implemented cutting-edge external architectural LED lighting, and innovative internal luminaires with sensing technology for energy, efficiency, and savings.

#### Solutions

The Werner Electric Lighting Design Team utilized the newest innovative technology:

- Acuity Controls GR2400 Emergency Shunt Relays
- Lithonia IBG LED High Bays
- Lithonia FHE LED NSF-rated High Bays
- Sure-Lites LPX Series LED Exit Fixtures
- Eaton Corelite RZL Suspended Linear Row Lighting with Integrated Sensor Technology
- Juno Indy 2x4 LED Low-Profile Recessed Luminaires
- Eaton Metalux AP Series, SLSTP Lensed LED Striplight Series
- Eaton Lumark XTOR Crosstour LED and MAXX LED Luminaires
- Eaton Cooper Lighting Halo IC AIR-TITE Housing for Insulation Applications
- Eaton Halo RL560 600 Series, with LED Recessed Retrofit Modules

#### Partnership

Collaboration between Buss Electric, Inc. and Werner Electric will allow Winona Foods to continue providing quality dairy products and to exceed cheese industry standards. The new facility provides cutting edge lighting technology and a safe, cost-effective environment so employees can continue providing customers with exceptional dairy solutions.

### PROJECT OVERVIEW

**Total Capital Cost:** \$30 million

**Werner Electric Supply Gear & Lighting Project Cost:** \$168,000

**Contractor:** Buss Electric, Inc.

